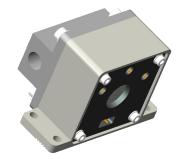


### **Brief Introduction**

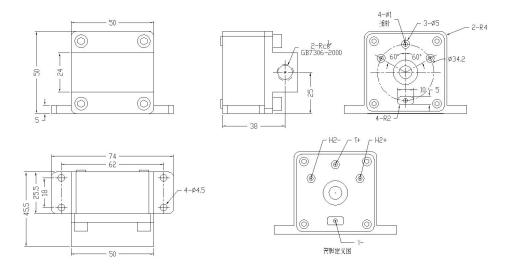
FC8001+ H2 detection module, based on fuel cell sensor, relied on numerous patented technology, combined with purpose-designed gas chamber, works as the core part of Photoacoustic spectroscopy, is specialized in the detection of hydrogen in the fields of electric power, nuclear power, industrial safety, environmental monitoring,



### Application

Energy; Electric Power; Petrochemical; Mining; Others.....

### Dimensions



Notes: 1 All dimensions in mm

2 All tolerances  $\pm 0.15$ mm unless otherwise stated

### **Key Features**

- ➤ Industrial gas sensor with numerous of patents;
- Selective detection of H2;
- Free from poisoning & electrolyte leakage. Purpose-designed for hydrogen detection in harsh environment;
- > Precise control of internal environment, free from environmental influence;
- ▶ High stability, long-term sensitivity drift down to 2%/year
- ➢ Wide detection range, up to 60000ppm;
- Long service life of over 10 years.
- Free from influence of oil vapor
- ➢ Free from influence of H2O

> Maintenance free, free from calibration periodically

## **Technical Specification**

Items	Technical Specification	
Principle	Micro Fuel Cell	
Model	FC8001+	
Detection gas	H2	
Volume of Gas Chamber	1ml	
Detection Range (µL/L)	0~40000	
Overload (µL/L)	60000	
Sensitivity (uV/ppm)	$1\pm 0.5$ (25±3°C)	
Resolution (µL/L)	0.1	
Detection Limit (µL/L)	1 (in oil)	
Response Time (T80)	<15min	
Long-term Sensitivity Drift	2% /year	
Output Signal	linear	
Repeatability	<5% of signal	
Operating Temperature Range (°C)	$-40 \sim 60$	
Operating Humidity Range	$5 \sim 95\%$ (non-condense)	
Operating Pressure Range (kPa)	50 ~ 150	
Service Life	>10years	
Storage Life	5years	

### **Cross Sensitivity**

S/N	Interference Gas	Concentration of Interference Gas	Output of FC8001+ (ppm)
		(ppm)	
1	СО	1000	<20
2	C <sub>2</sub> H <sub>4</sub>	100	<10
3	$C_2H_2$	100	<3
4	CH <sub>4</sub>	1000	0
5	C <sub>2</sub> H <sub>6</sub>	1000	0
6	CO <sub>2</sub>	10000	0
7	O <sub>2</sub>	10000	0



### **Calculation of Concentration**

The sensor will be shipped together with its calibration datasheet, please calculate the concentration as follows:

The sensor is integrated with a temperature sensor in resistance for temperature compensation.

The sensor directly generates two kinds of signal: one is temperature in K $\Omega$  and the other is

voltage in uV.

#### Definition:

- R: Temperature in  $K\Omega$
- t: Temperature in  $^{\circ}$ C
- V: Voltage collected on-line in uV
- V0: Zero voltage (in clean air) of the sensor at current temperature in uV
- C: Current concentration in ppm
- > Transfer temperature from K $\Omega$  into  $^{\circ}C$  as follows:

t= - 0.1241 \* LN(R\*1000) \* LN(R\*1000) \* LN(R\*1000) + 4.7186 \* LN(R\*1000) \* LN(R\*1000) -

- 74.172 \* LN(R\*1000) +380
- R: Temperature in  $K\Omega$
- Collect and store the zero voltage (in uV) in clean air;
- Calculation of the current concentration (C) in ppm:

C = (V - VO) \* EXP [N2 / (273.2 + t) - N1/100]

note: N1, N2, refers to parameters of the sensor on the calibration datasheet;

the voltage range is -2000uV to 20000uV;

the resistance range is 0.5 to  $120K\Omega$ ;

please refresh the zero voltage before every test.

### Note

- Avoid exposure to organic or corrosive solvent;
- Avoid exposure to dirty environment;
- Protect from excessive vibration and shock;
- Protect from negative pressure at the membrane of the sensor;

- It is recommended to install the sensor vertically, with gas in from the bottom and out from the top;
- > It takes about 30-60 minutes for one test cycle and it will be better to calculate the concentration with the maximum output;
- It is recommended that the circulating air pump should work continuously for more than 3 minutes during purging and the flow of the air pump should be less than or equal to 500ml/min;
- > Only air can be used for zero voltage test or purging;
- > The sensor works best at a constant temperature between 30 to  $40^{\circ}$ C.



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